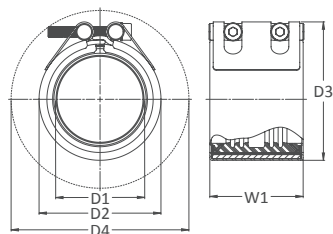
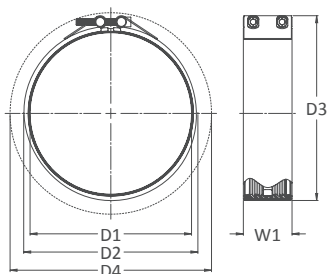




| D1 DZ Rury | Tolerancja DZ | Ciężnienie robocze | | Naciąg Osiowy | W1 | D2 | D3 | D4 | Rozmiar Śruby | Nasada sześciokątna | Waga | Ilość w kartonie |
|---------------|------------------|--------------------|-------|------------------|------|------|------|------|------------------|------------------------|------|---------------------|
| | | | | | | | | | | | | |
| (mm) | (mm) | (bar) | (bar) | (N) | (mm) | (mm) | (mm) | (mm) | | (mm) | KG | |
| 21.3 | 21.0 / 21.6 | 16 | 42 | 5704 | 45 | 34 | 50 | 77 | 2 x M6 | 5 | 0.15 | 24 |
| 26.9 | 26.6 / 27.3 | 16 | 42 | 8528 | 45 | 39 | 56 | 83 | 2 x M6 | 5 | 0.16 | 24 |
| 28.0 | 27.7 / 28.4 | 16 | 42 | 8994 | 45 | 40 | 57 | 84 | 2 x M6 | 5 | 0.16 | 24 |
| 30.0 | 29.7 / 30.4 | 16 | 42 | 9900 | 45 | 42 | 59 | 86 | 2 x M6 | 5 | 0.17 | 24 |
| 33.7 | 33.3 / 34.1 | 16 | 42 | 11600 | 45 | 46 | 63 | 90 | 2 x M6 | 5 | 0.17 | 24 |
| 35.0 | 34.7 / 35.4 | 16 | 42 | 12031 | 45 | 47 | 64 | 91 | 2 x M6 | 5 | 0.18 | 24 |



| D1 DZ Rury | Tolerancja DZ | Ciężnienie robocze | | Naciąg Osiowy | W1 | D2 | D3 | D4 | Rozmiar Śruby | Nasada sześciokątna | Waga | Ilość w kartonie |
|---------------|------------------|--------------------|----|------------------|-----|-----|-----|-----|------------------|------------------------|------|---------------------|
| | | | | | | | | | | | | |
| 38.0 | 37.0/39.0 | 16 | 42 | 14069 | 65 | 55 | 67 | 130 | 2 x M8 | 6 | 0.42 | 12 |
| 42.4 | 41.4/43.4 | 16 | 42 | 16950 | 65 | 60 | 71 | 132 | 2 x M8 | 6 | 0.43 | 12 |
| 44.5 | 43.5/45.5 | 16 | 42 | 18360 | 65 | 62 | 73 | 134 | 2 x M8 | 6 | 0.45 | 12 |
| 48.3 | 47.3/49.3 | 16 | 42 | 21263 | 65 | 66 | 77 | 136 | 2 x M8 | 6 | 0.47 | 12 |
| 54.0 | 53.0/55.0 | 16 | 42 | 25463 | 88 | 71 | 87 | 138 | 2 x M8 | 6 | 0.72 | 12 |
| 57.0 | 56.0/58.0 | 16 | 42 | 27570 | 88 | 74 | 90 | 140 | 2 x M8 | 6 | 0.85 | 12 |
| 60.3 | 59.0/62.0 | 16 | 42 | 30855 | 88 | 78 | 93 | 143 | 2 x M8 | 6 | 0.87 | 12 |
| 63.0 | 62.0/65.0 | 16 | 42 | 32432 | 88 | 80 | 96 | 145 | 2 x M8 | 6 | 0.90 | 12 |
| 67.0 | 66.0/69.0 | 16 | 42 | 35271 | 88 | 84 | 100 | 147 | 2 x M8 | 6 | 0.90 | 12 |
| 70.0 | 69.0/72.0 | 16 | 42 | 36575 | 88 | 87 | 103 | 150 | 2 x M8 | 6 | 0.91 | 12 |
| 73.0 | 72.0/75.0 | 16 | 42 | 35590 | 88 | 90 | 106 | 152 | 2 x M8 | 6 | 0.93 | 12 |
| 76.1 | 75.0/78.0 | 16 | 42 | 37312 | 88 | 94 | 109 | 185 | 2 x M10 | 8 | 0.95 | 12 |
| 82.5 | 81.5/84.5 | 16 | 42 | 43317 | 88 | 101 | 116 | 189 | 2 x M10 | 8 | 1.00 | 12 |
| 84.0 | 83.0/86.0 | 16 | 42 | 43627 | 88 | 102 | 118 | 190 | 2 x M10 | 8 | 1.02 | 12 |
| 88.9 | 88.0/91.0 | 16 | 42 | 44352 | 88 | 107 | 123 | 193 | 2 x M10 | 8 | 1.05 | 12 |
| 98.0 | 97.0/100.0 | 16 | 42 | 59613 | 88 | 116 | 132 | 200 | 2 x M10 | 8 | 1.25 | 12 |
| 101.6 | 100.5/103.5 | 16 | 42 | 63263 | 88 | 120 | 136 | 202 | 2 x M10 | 8 | 1.28 | 12 |
| 104.0 | 103.0/106.0 | 16 | 42 | 65779 | 88 | 122 | 138 | 204 | 2 x M10 | 8 | 1.31 | 12 |
| 108.0 | 107.0/110.0 | 16 | 42 | 69651 | 88 | 126 | 142 | 207 | 2 x M10 | 8 | 1.35 | 12 |
| 110.0 | 109.0/112.0 | 16 | 42 | 72254 | 88 | 128 | 144 | 208 | 2 x M10 | 8 | 1.41 | 12 |
| 114.3 | 113.0/116.0 | 16 | 42 | 76987 | 89 | 133 | 149 | 211 | 2 x M10 | 8 | 1.50 | 12 |
| 118.0 | 117.0/120.0 | 16 | 42 | 79864 | 89 | 137 | 154 | 214 | 2 x M10 | 8 | 1.58 | 5 |
| 127.0 | 126.0/129.0 | 16 | 42 | 87442 | 89 | 146 | 163 | 221 | 2 x M10 | 8 | 1.75 | 5 |
| 129.0 | 128.0/131.0 | 16 | 42 | 89562 | 89 | 148 | 165 | 223 | 2 x M10 | 8 | 1.85 | 5 |
| 133.0 | 132.0/135.0 | 16 | 42 | 94510 | 114 | 152 | 177 | 236 | 2 x M12 | 10 | 2.46 | 5 |
| 139.7 | 139.0/142.0 | 16 | 42 | 101205 | 114 | 159 | 184 | 241 | 2 x M12 | 10 | 2.65 | 5 |
| 141.3 | 140.5/143.5 | 13 | 34 | 101968 | 115 | 162 | 187 | 243 | 2 x M12 | 10 | 2.80 | 5 |
| 144.0 | 143.0/146.0 | 13 | 34 | 104272 | 115 | 164 | 190 | 245 | 2 x M12 | 10 | 2.90 | 4 |
| 154.0 | 153.0/156.0 | 13 | 34 | 112025 | 115 | 174 | 200 | 253 | 2 x M12 | 10 | 3.05 | 4 |
| 159.0 | 158.0/161.0 | 13 | 34 | 117195 | 115 | 179 | 205 | 257 | 2 x M12 | 10 | 3.15 | 4 |
| 165.0 | 164.0/167.0 | 13 | 34 | 124068 | 115 | 185 | 211 | 262 | 2 x M12 | 10 | 3.25 | 4 |
| 168.3 | 167.0/170.0 | 13 | 34 | 126855 | 115 | 189 | 214 | 265 | 2 x M12 | 10 | 3.40 | 4 |
| 170.0 | 169.0/172.0 | 13 | 34 | 129431 | 115 | 190 | 216 | 266 | 2 x M12 | 10 | 3.41 | 4 |

Wymiary Axilock



| D1 DZ Rury | Tolerancja DZ | Ciężnienie robocze | | Naciąg Osiowy | W1 | D2 | D3 | D4 | Rozmiar Śruby | Nasada sześciokątna | Waga | Ilość w kartonie |
|---------------|------------------|---|---|------------------|-----|-----|-----|-----|------------------|------------------------|-------|---------------------|
| | |  bar |  bar | | | | | | | | | |
| mm | mm | bar | bar | N | mm | mm | mm | mm | | mm | kg | kpl |
| 141.3 | 140.5/143.5 | 16 | 42 | 100393 | 116 | 165 | 189 | 244 | 2 x M12 | 10 | 4.4 | 5 |
| 144.0 | 143.0/146.0 | 16 | 42 | 104266 | 116 | 167 | 192 | 246 | 2 x M12 | 10 | 4.4 | 4 |
| 154.0 | 153.0/156.0 | 16 | 42 | 119251 | 116 | 177 | 202 | 255 | 2 x M12 | 10 | 4.5 | 4 |
| 159.0 | 158.0/161.0 | 16 | 42 | 127120 | 118 | 184 | 210 | 287 | 2 x M16 | 14 | 4.6 | 4 |
| 165.0 | 164.0/167.0 | 16 | 42 | 136895 | 118 | 190 | 216 | 292 | 2 x M16 | 14 | 4.7 | 4 |
| 168.3 | 167.0/170.0 | 16 | 42 | 142425 | 118 | 194 | 219 | 294 | 2 x M16 | 14 | 4.8 | 4 |
| 170.0 | 169.0/172.0 | 16 | 42 | 145317 | 118 | 195 | 221 | 296 | 2 x M16 | 14 | 4.8 | 4 |
| 193.7 | 193.0/196.0 | 16 | 42 | 188860 | 119 | 220 | 246 | 315 | 2 x M16 | 14 | 6.5 | 2 |
| 219.1 | 218.0/221.0 | 16 | 42 | 241382 | 120 | 245 | 272 | 337 | 2 x M16 | 14 | 6.9 | 2 |
| 222.0 | 221.0/224.0 | 16 | 42 | 247814 | 120 | 248 | 275 | 339 | 2 x M16 | 14 | 6.9 | 2 |
| 244.5 | 243.5/246.5 | 8.75 | 23 | 164386 | 120 | 271 | 297 | 358 | 2 x M16 | 14 | 7.2 | * |
| 267.0 | 266.0/269.0 | 8.75 | 23 | 196033 | 120 | 293 | 320 | 378 | 2 x M16 | 14 | 7.5 | * |
| 273.0 | 272.0/275.0 | 8.75 | 23 | 204943 | 120 | 299 | 326 | 383 | 2 x M16 | 14 | 7.7 | * |
| 323.9 | 323.0/326.0 | 7.5 | 19 | 247276 | 120 | 350 | 377 | 429 | 2 x M16 | 14 | 9.5 | * |
| 326.0 | 325.0/328.0 | 7.5 | 19 | 250493 | 120 | 352 | 379 | 431 | 2 x M16 | 14 | 9.5 | * |
| 355.6 | 354.5/357.5 | 6.0 | 15 | 238437 | 120 | 382 | 409 | 458 | 2 x M16 | 14 | 10.25 | * |
| 378.0 | 377.0/380.0 | 6.0 | 15 | 269423 | 120 | 404 | 431 | 479 | 2 x M16 | 14 | 10.5 | * |
| 406.4 | 405.0/408.0 | 6.0 | 15 | 311428 | 120 | 433 | 460 | 506 | 2 x M16 | 14 | 12.0 | * |
| 429.0 | 428.0/431.0 | 5.0 | 15 | 289191 | 120 | 455 | 482 | 527 | 2 x M16 | 14 | 12.5 | * |
| 457.2 | 456.0/459.0 | | 2.5 | 164230 | 120 | 485 | 512 | 554 | 2 x M16 | 14 | 13.3 | * |
| 508.0 | 507.0/510.0 | | 2.5 | 202753 | 120 | 535 | 563 | 603 | 2 x M16 | 14 | 14.7 | * |
| 558.8 | 558.0/561.0 | | 2.5 | 245331 | 120 | 586 | 613 | 652 | 2 x M16 | 14 | 16.2 | * |
| 609.6 | 608.5/611.5 | | 1.5 | 175178 | 120 | 637 | 664 | 701 | 2 x M16 | 14 | 17.7 | * |
| 660.4 | 659.5/662.5 | | 1.5 | 205591 | 120 | 688 | 715 | 750 | 2 x M16 | 14 | 19.2 | * |
| 711.0 | 710.0/713.0 | | 1.5 | 238437 | 120 | 739 | 766 | 799 | 2 x M16 | 14 | 20.7 | * |

UWAGI:

Powyższe tabele są wykazem dla najczęściej stosowanych rozmiarów. Złącza dla średnic zewnętrznych nie wymienionych w tabeli mogą być wykonane na zamówienie. Skontaktuj się z nami po dalsze informacje.



Ciężnienie robocze dla zastosowań morskich. Minimalna siła rozerwania wynosi 4-krotność ciężnienia roboczego. Dane dotyczą typowych rur ze stali węglowej.



Ciężnienie robocze dla zastosowań przemysłowych i inżynierii lądowej. Minimalna siła rozerwania wynosi 1,5-krotność ciężnienia roboczego. Dane dotyczą typowych rur ze stali węglowej.

Standardy odniesienia: DIN 86128 Form G
ASTM F1476 Typ II, Class 2

Ilość w kartonie - tam gdzie oznaczono* - złącza są pakowane według zamówionej ilości.